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Quilts / Mattress Binding with Pulling Sewing Workstation

GOA-1510N-QY

Features

- Binding result is rich and strong solid feel, corners are smooth and nice, evenly stitch length. No hairy edge, no edge folding, neither corner raising effect, those negative symptoms, etc.
- Equipped with PLC control "Pulling Device" and synchronize with sewing machine electronic control, these two machines are working in the same speed and synchronize the direction.
- Equipment factory standard provide air-floating table and automatic pulling device, make sewing worker operation easier and smoothly.
- Optional automatic storage and vacuuming device to improve efficiency, reduce dust emissions, and provided the sewing operator a clean and tidy working environment.

Application

Binding lockstitch process for quilts, mattress and cushion which are made from solid foam, latex, cotton, chemical fiber and other materials.

被子/床垫包边牵引缝制工作站

GOA-1510N-QY

机器特性

- 包边效果饱满立体感强，边角平整美观、针距均匀，没有毛边、折边、翘角等不良现象；
- 采用PLC控制的牵引系统与缝纫机的电控系统同步，牵引机械手的移动与缝纫机的车缝速度和车缝方向保持一致；
- 设备出厂标配气浮工作台和自动牵引装置，使操作工缝制更加轻松、顺畅；
- 客户可选配自动收纳吸尘装置，提高效率，降低粉尘排放，为操作工创造更加整洁、干净的工作环境。

适用范围

硬质棉、乳胶、棉花、化纤等材质的被子、床垫、软垫类产品的包边缝纫工艺。



Parameters 机器参数

Model 型号	GOA-1510N-QY	Voltage 电压	Single Phase 220V 单相 220V
Stitch 线迹	Lockstitch 单针锁式	Power 功率	3kW
Max. Speed 最高缝速	2500rpm	Air Pressure 气压	0.5Mpa
Stitch Distance 针步	0-9mm	Auto Presser Foot Lifting 自动抬压脚	Pneumatic 气动
Needle 机针	DP*17MR 12-18#	Standard Binding Tape Width 标准包边带规格	4/5.5/6/6.5cm
Needle Bar Stroke 针杆行程	0-38mm	Sewing Material Thickness 可缝制产品厚度	Within 10mm (compressed) 压缩后 10mm 以内
Presser Foot Lifting 压脚提升高度	0-9mm (Manual 手动) 0-16mm (Knee Control 膝控)	Machine Space 机器占地尺寸	4900×3000×1570mm
Rotary Hook 旋梭	Jumbo (2X) 2倍梭	(Other sizes can be customized 其他尺寸可定制)	