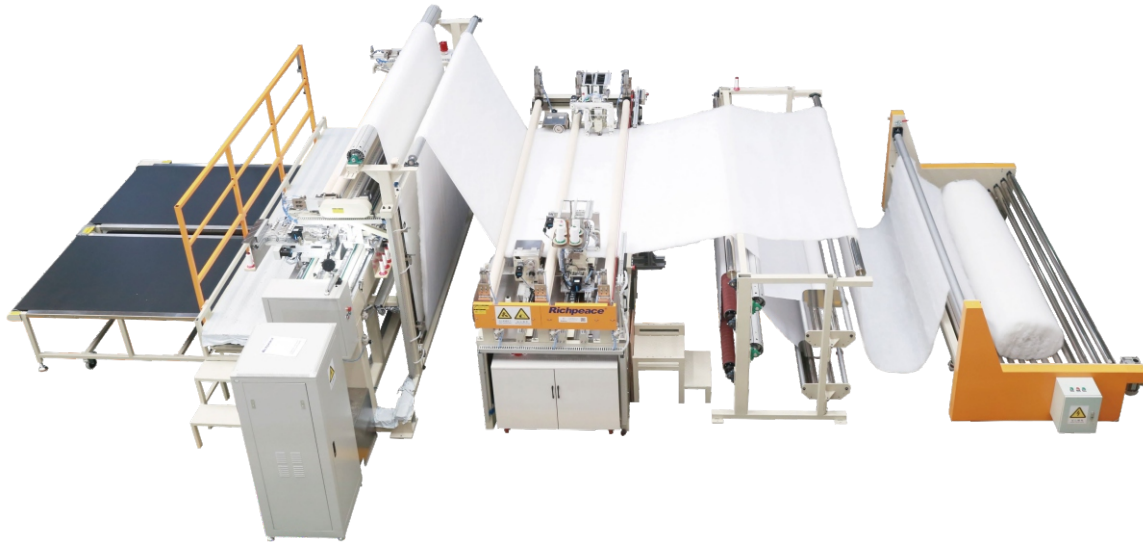




Automatic 4-Side Comforter Case Sewing Production Line 全自动锁四边机（兼具翻套被工艺）



Features

- Longitudinal sewing: two lines chainstitch (optional lockstitch or overlock stitch).
- Cross sewing: multi-needle chainstitch sewing.
- Full servo motor control system, providing strong and accurate driving power.
- With scrap collection device to keep the workshop clean.

Application 适用范围

1. Turnover Quilt Technology 翻套被工艺

For comforter case 4 side sewing with fabric and fiber filling, while keep one side with open gap in order to turn over the case.
适用于翻套被的四侧边线缝纫，且单侧留下翻套口。

Main features: 产品特性

1. Integrated multiple processes in one production line: including fiber feeding, comforter case 4 side edge sewing, cutting.
 2. Visual positioning technology makes open gap position more accurate.
 3. Open position and size could be freely adjusted.
 4. Small floor space, strong compatibility, could be working standalone or connecting to other production line.
- 1、集棉片裁剪、被壳缝制、四边缝纫留口多道工序一体化完成。
 - 2、采用视觉定位技术，使开口位置更精准。
 - 3、留口的位置及尺寸可随意调节。
 - 4、整机占地面积小，兼容性强，能实现单机及搭配生产线多组合应用。



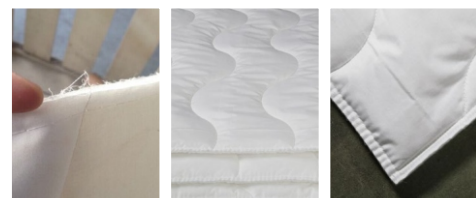
机器特性

- 纵缝：双线链缝（可选配锁式平缝或拷边机）。
- 横缝：多针链式平缝。
- 全伺服电机控制，提供强大准确的驱动力
- 带边料吸纳装置，保持车间整洁度。

2. 4-Side Hemming Sewing 锁四边工艺

Main features: 产品特性

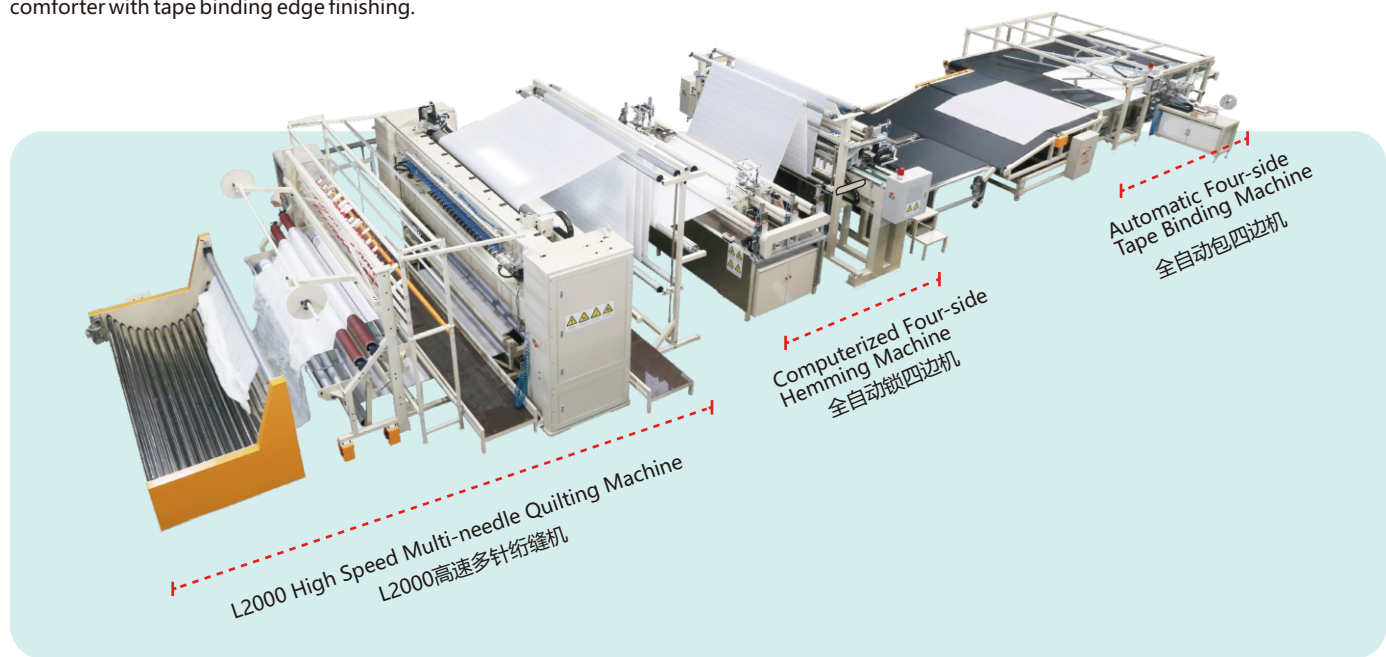
1. Make 4-side edge hemming and panel cutting process after quilting process, easier for the afterwards edge tape binding
 2. Solved thread bursting issue of the cutting edge after quilting, reduced the difficulty of heavy material binding, and improved binding quality.
- 1、适用于多针绗缝后半成品的四边压线切边工序，方便后续的全自动包边或人工包边操作。
 - 2、解决了多针绗缝后切口爆线的问题，降低厚料包边难度，提高了包边质量。



3. Automatic Production Line for Multi-needle Pattern Comforters with Tape Binding Edge Finishing
多针绗缝花型包边被全自动化生产线应用

Connecting with GetonAgain L2000 high speed multi-needle quilting machine and automatic tape binding machine. Realized fully automatic production line for multi-needle quilting pattern comforter with tape binding edge finishing.

可与L2000高速多针绗缝机、全自动包四边机连线使用，实现多针绗缝花型包边被全自动化生产线应用。



Parameters 机器参数

Model No. 型号	GOA-MH-S4E-3-2800×3000-CS2-CN-3P380	Max.Cross sewing speed 横缝最大速度	3000rpm
Installation size 占地面积	11000mm×6000mm×2600mm (L×W×H) 11000mm×6000mm×2600mm (长×宽×高)	Stitch length 针步范围	2-12mm
Stitch type 线迹	chainstitch (other stitch could be customized) 链式 (其他线迹可定制)	Max. sewing area (L×W) 块长最大尺寸 (长×宽)	2800mm×3000mm
No. of Edge sewing threads 边线数	1-2 (other threads could be customized) 1-2条 (特殊线数可定制)	Max. quilting thickness 绗缝厚度	≤600GS (shaped wadding) ≤600GSM定型棉
Needle distance of edge sewing 边线双针间距	1/4 inch (6.35mm) 1/4英寸 (6.35mm)	Needle size 机针	14-21#
Min. Distance between edge cutting and sewing 切边距离边线最小距离	1/8 inch (3.2mm) 1/8英寸 (3.2mm)	Distance between sewing lines at single side 单边缝线到缝线距离	6.35mm (max 12.7mm) 6.35mm (最大12.7mm)
Max.Longitudinal sewing speed 纵缝最大速度	3000rpm	Output 产量	2-3.5 pcs/min. (size of 2000mm×2000mm) 2-3.5床/分钟 (产品尺寸2000mm×2000mm)

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