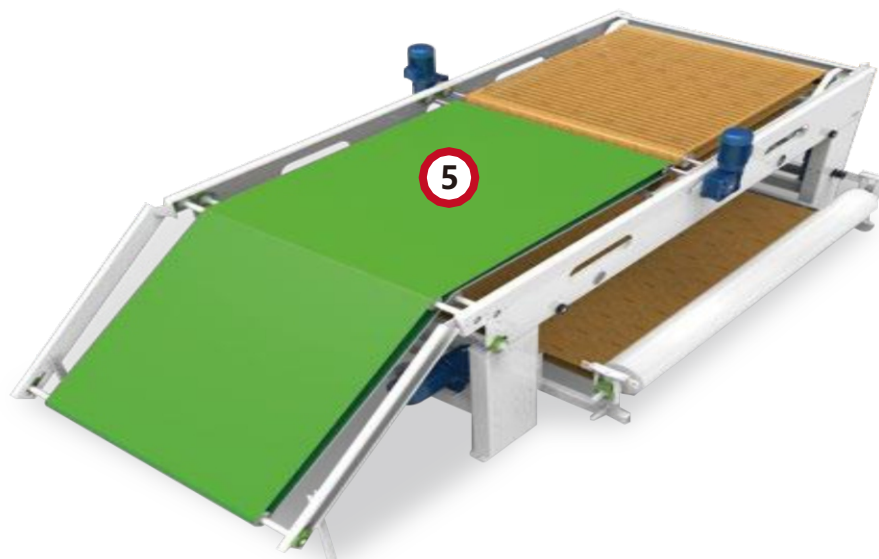




Cross Lapper 铺网机



Features

- Evenly folding and lapping the fiber webs from carding machine to the set width and thickness, then transferring to the next process.
- Machine frame main structure is made of Q235- A steel folded plate and profile support material.
- Slanted lattice conveyors are pattern embossed, the bottom lattice and ring lattice are wooden while the rest are leather made lattice.
- Each conveyors driving rollers are made of seamless steel pipes, with special enhanced shaft head.
- Web lapping reciprocating movement is driven by synchronous belt (14M), double-headed timing pulley structure, to-and-fro motor equipped with gear decelerator.
- Web lapping to-and-fro trolley guiding rollers are stainless steel material with 160mm diameter, chain driving and sharp tapered at two end side.
- Web lapping frame foot is equipped with expansion screw fixing holes.
- Bottom lattice conveyor height is adjusted by inching button.

机器特性

- 将梳理机输出的纤维网均匀折叠，铺至设定的宽度和厚度输送进下道工序；
- 机架主体采用Q235-A钢折板结构与型材撑挡组合而成；
- 斜帘为花纹帘，底帘和环帘为木帘，其余均为皮帘；
- 各帘传动辊用无缝钢管加工而成，轴头特殊加强结构；
- 铺网往复采用同步带（14M）传动，同步带轮为双搭子结构；往复传动电机配齿轮减速机；
- 铺网往复小车导网辊为不锈钢材料，直径φ160mm，链条传动，两端为尖锥形；
- 铺网机机架底脚配有膨胀螺丝固定孔；
- 底帘按钮点动调节高度。

Parameters 机器参数

Input Lattice Width 输入帘宽度	2000mm	Output Lattice Speed 输出帘速度	1-12m/min adjustable 1-12m/min可调
Output Lattice Width 输出帘宽度	3000mm	Lapping Lattice Speed 铺网帘速度	20-40m/min adjustable 20-40m/min可调
Matching Power 配套功率	Feeding motor 1.5kW - 2 sets, Lifting motor 1.5kW - 2 sets Reciprocating motor 3.7kW - 1 set, Bottom lattice motor 1.5kW -- 1 set 上料电机1.5kW—2台；升降电机1.5kW—2台；往复电机3.7kW—1台；底帘电机1.5kW—1台		