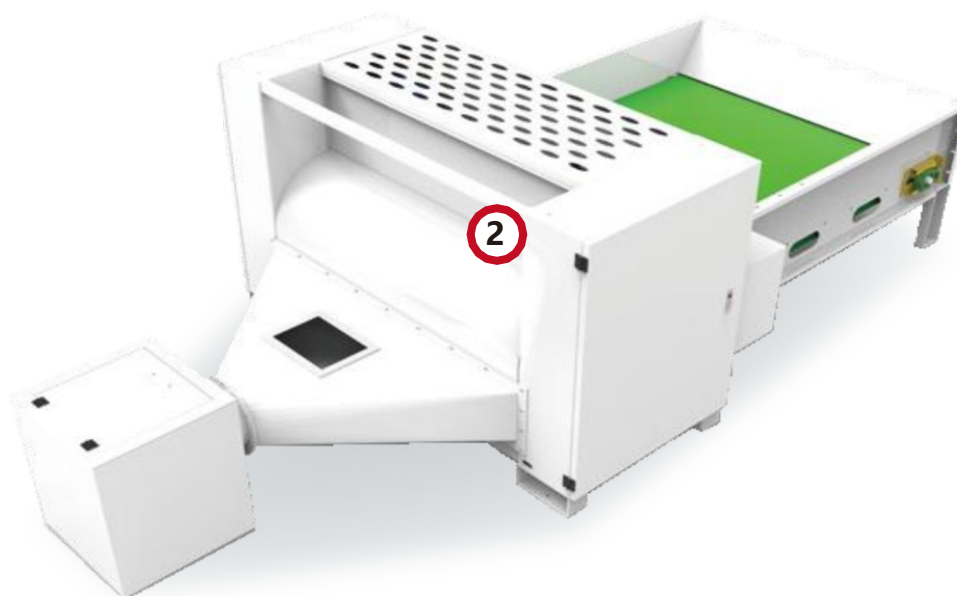




Pre-opener

预开松机



Features

- Open and loose the raw fibers sent by the weighing bale opener and then sending to the feeder through blower; Standard configuration with fiber pressing device; The feeding length is related to the quantity of bale openers.
- Machine struture is welded by Q235-A steel, has been ageing treatment.
- Feeding conveyor lattice is leather type.
- Steel grooved feeding roller, 110mm diameter, with upper & lower pressing structure.
- 405mm diameter opening roller is made by seamless steel rod provided with highly strong combing spiked bar, calibrated dynamic balance.
- Fiber-feed blowing fan is driven individually, matched with 300mm diameter fiber air-delivery pipe, equipped with a bridge type magnetic piece.
- Feeding is photoelectric control from the fiber collection box, equipped with forward and reverse movement on-off switch.

机器特性

- 将称重开包机送过来的原料初步开松，通过送棉风机送到给棉机中；标配压棉装置；喂入长度与开包机数量有关；
- 机架采用Q235-A钢板焊接而成，经定性处理；
- 喂入帘为皮帘；
- 喂入罗拉为钢制沟槽形罗拉，直径φ110mm，上下对压结构；
- 开松辊为直径φ405mm无缝钢管配套高强梳针钉板，校准动平衡；
- 输棉风机独立传动，配套输棉风管，直径φ300mm；配桥型磁铁；
- 喂入由集棉箱光电控制，并设有正、反转倒顺开关。

Parameters 机器参数

Machine Width 机幅宽度	1300mm	Roller Diameter 辊筒直径	φ450mm
Feeding Length 喂入长度	Single set bale opener: 2500mm; Double set bale opener: 4950mm. 单台开包机：2500mm；双台开包机：4950mm		
Conveyor Lattice Speed 输送帘速度	≤10m/min	Output 产量	500kg/h
Main Motor Power 主机功率	Main motor 7.5kW, Feeding roller 0.75kW, Blower 2.2kW. 主电机7.5kW，喂入罗拉0.75kW，风机2.2kW		