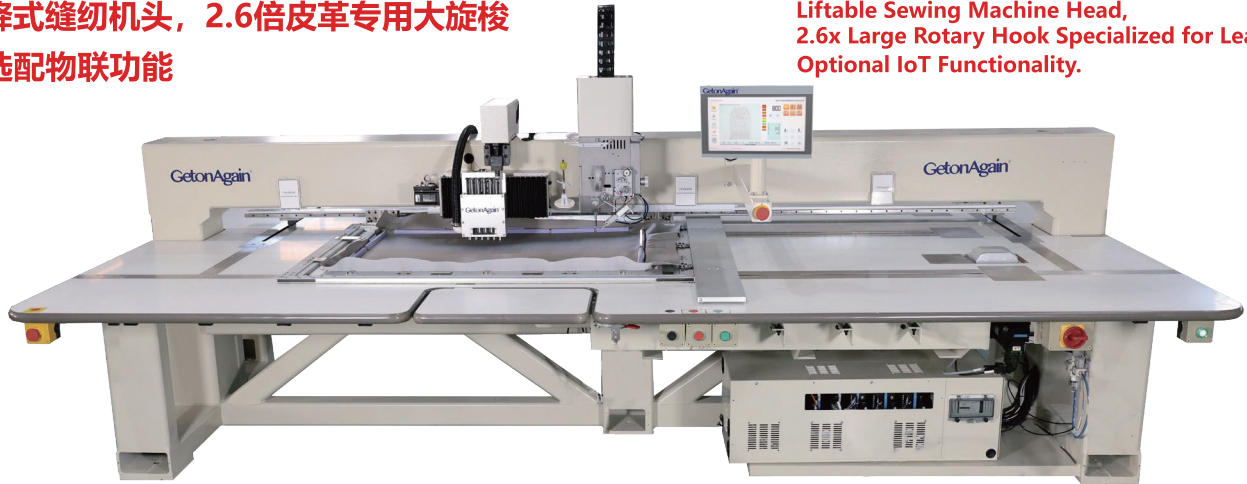


全自动冲缝一体机 (SewPer)

升降式缝纫机头，2.6倍皮革专用大旋梭
可选配物联功能

Fully Automatic Perforation and Sewing Integrated Machine

Liftable Sewing Machine Head,
2.6x Large Rotary Hook Specialized for Leather
Optional IoT Functionality.



GOACE-L-P+S-1-900x600-B-P6+IS2-HR2.6-LH50,AO-1P220

适用范围

适用于汽车座椅、汽车内饰、航空座椅、箱包、家具等各种类型及不同厚度的真皮、超纤皮革的冲孔+缝纫工艺。

机器特点

- 采用15寸触摸式中控屏，友好的人机界面，操作方便。
- 针对皮革材料专门研制开发的缝纫机头，缝制线迹美观，压脚可通过电机控制高度，可调节范围大。
- 缝纫机头可升降50mm，上料空间充足，便于操作。
- 采用皮革专用大旋梭，减少更换底线次数。
- 具备面线断线检测、底线计数、裁片计数功能。
- 针对皮革类材料专门研制开发的冲孔机头，配有多种圆孔冲头规格，分别为：0.8mm、1.0mm、1.2mm、1.5mm、2.0mm和2.5mm。
- 配备工业吸尘器，强力吸走皮屑，延长冲头使用寿命。
- 针杆及相关零件采用DLC涂层处理，耐磨损且延长使用寿命。
- 针对冲缝工艺特性研制的机架，结构稳固确保缝制、冲孔精度。
- 专门开发的工装夹具，方便装卸，便于更换材料。
- 选配：专业制版软件，再登高智能冲绣缝CAD系统。
- 选配：可搭载智能物联网系统，支持远程实时监控与云端数据管理，实现设备状态、生产参数的可视化；自动记录与分析生产数据，助力企业优化生产效率，打造数字化生产管控体系。

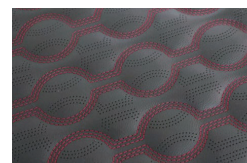
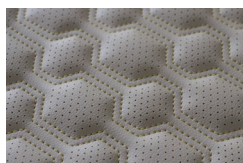
Application

Suitable for perforation and sewing processes of various types and thicknesses of genuine leather and microfiber leather used in car seats, automotive interiors, aircraft seats, luggage, furniture, and more.

Features

- Equipped with a 15-inch touch control screen, featuring a user-friendly interface for easy operation.
- Customized sewing head specifically developed for leather materials, delivering neat and beautiful stitching. The presser foot height is motor controlled, offering a wide adjustment range.
- Sewing head up moving stroke in 50mm, providing sufficient space for material loading and easy operation.
- Features a large rotary hook designed for leather, reducing the frequency of bobbin thread replacements.
- Equipped with functions for detecting upper thread breakage, bobbin thread counting, and cut piece counting.
- Punching machine head is specifically designed and developed for leather materials, equipped with various round punching tools specifications, including: 0.8mm, 1.0mm, 1.2mm, 1.5mm, 2.0mm, and 2.5mm.
- Equipped with an industrial vacuum cleaner, it powerfully removes leather scraps, extending the lifespan of the punching head.
- Needle bar and related components are treated with DLC coating, enhancing wear resistance and extending service lifetime.
- Specially designed machine frame tailored for the characteristics of perforation and sewing processes, with a sturdy structure to ensure sewing and punching accuracy.
- Features a specially developed fixture for perforation and sewing processes, providing easy loading/unloading and convenient material replacement.
- Optional: Pattern-making software: GetonAgain Intelligent Perforation, Embroidery, and Sewing CAD System.
- Optional: Can be equipped with an intelligent IoT system, supporting remote real-time monitoring and cloud-based data management, enabling visualization of equipment status and production parameters. Automatically records and analyzes production data, assisting enterprises in optimizing production efficiency and building a digital production control system.

全自动冲缝一体机 Fully Automatic Perforation and Sewing Integrated Machine



推荐型号 Model

型号 Model	机头组数 No. of Head	工作面积(mm) Working Area	占地面积(mm) Machine Size (L×W×H)
GOACE-L-P+S-1-900×600-B-P6+IS2-HR2.6-LH50,AO-1P220	1	900X600	3640×2070×1700
GOACE-L-P+S-2-900×600-B-P6+IS2-HR2.6-LH50,AO-1P220	2	900X600	4840×2070×1700
GOACE-L-P+S-1-1200×800-B-P6+IS2-HR2.6-LH50,AO-1P220	1	1200X800	4240×2470×1700
GOACE-L-P+S-2-1200×800-B-P6+IS2-HR2.6-LH50,AO-1P220	2	1200X800	5740×2570×1700

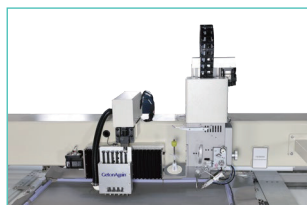
主要参数 Parameters

最高冲孔速度: Max. Punching Speed:	1000孔/分 1000holes/minute	最高缝绉速度: Max. Sewing Speed:	800-1200针/分 800-1200 stitches/minute.
缝绉机头升降高度: Sewing Machine Head Lifting Height:	50mm	适用机针: Applicable Needles:	DP×17 (18#-23#)
缝线类型: Stitch Type:	单针锁式线迹 Single Needle Lockstitch	花样读取方式: Pattern Reading Method:	USB
压脚提升高度: Presser Foot Lifting Height:	12mm	梭芯直径: Bobbin Core Diameter:	31.8mm
气压: Air Pressure:	0.6MPa	电源: Voltage Supply:	单相220V/三相380V Single Phase 220V / 3-Phase 380V

主要配置 Machine Configuration



RAS冲缝缝绉控制系统
RAS Embroidery Sewing Control System.



皮革专用冲孔机头、缝绉机头
Leather Specific Punching Head & Sewing Head.



皮革专用2.6倍大旋梭
Specialized 2.6x large rotary hook for leather.



专用工装
Specialized Fixtures

天津再登高智能制造有限公司

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