

带刀片皮机

PLC Band Knife Splitting Machine



适用范围

本机适用于将皮革制品行业中宽620毫米,厚8毫米以下的各种软、硬皮料片薄、片匀至所要求的厚度,使产品质量更高,做工更精细,竞争力更强。

机器特点

- PLC液晶显示屏显示片皮厚度, 进料无级变速, 且具备精确的计数功能。
- 新式面板使进料更方便、快捷。
- 具备自动切削倒退功能。
- 具备皮料卷入自动停机系统, 电子相位自动检测系统。
- 配备独立的皮屑和磨刀粉尘吸尘装置。
- 配备光学放大镜,可随时观测刀口锋利程度。
- 配备单一手柄启动自动控制及调整磨刀装置。
- 自动调整刀具间隙, 使片削精度更高。
- 自动进刀定位装置,无须调整刀具。
- 特大飞轮使带刀运作更加稳定、片皮效果更加精确。
- 精确的轨道使飞轮移动可靠,更换刀带更加快捷简单。
- 机械部件永久润滑。
- 配选模具,可变化多种功能。

Application

Suitable for thinning and leveling various soft and hard leather materials with a width of up to 620mm and a thickness of less than 8mm in the leather goods industry. Ensures the leather is thinned to the required thickness, improving product quality, enhancing craftsmanship, and increasing competitiveness.

Features

- PLC LCD screen displays the splitting thickness, features stepless feeding speed adjustment, and is equipped with precise counting functionality.
- Newly designed panel makes feeding more convenient and faster.
- Equipped with an automatic cutting backward movement function.
- Features an automatic shutdown system for leather rolling in and an electronic phase automatic detection system.
- Comes with a standalone dust collection system for leather scraps and grinding dust.
- Equipped with an optical magnifier for observing the sharpness of the blade at any time.
- Includes a single-handle automatic control for starting and adjusting the blade grinding system.
- Automatically adjusts the blade clearance, ensuring higher splitting precision.
- Features an automatic blade feed positioning system, eliminating the need to manually adjust the blade.
- Extra-large flywheel ensures stable band-knife operation and achieves more precise splitting results.
- A precise track system ensures reliable flywheel movement, making band-knife replacement quicker and simpler.
- Mechanical components are permanently lubricated for durability.
- Optional molds are available to enable a variety of functions.



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主要参数 Parameters

型号: Model:	GOA-L 620W	GOA-L 520W	GOA-L 420W	GOA-300W
最大片削宽度: Max. Width of Split:	620mm	520mm	420mm	300mm
最大片削厚度: Max Thickness of Split:	8mm	10mm	10mm	/
最小削薄厚度: Min Thickness of Split:	上进料杆 0.15毫米 0.15mm with Top Bar	上进料杆 0.15毫米 0.15mm with Top Bar	上进料杆 0.15毫米 0.15mm with Top Bar	采用双送料辊 0.6~8毫米 Adopt Two Feeding Rollers 0.6-8mm
	上进料辊 0.5毫米 0.5mm with Top Feed Roller	上进料辊 0.5毫米 0.5mm with Top Feed Roller	上进料辊 0.5毫米 0.5mm with Top Feed Roller	采用进料杆 0.2~ 8毫米 Adopt Feeding Bar 0.2-8mm
带刀规格: Specification of Band Knife:	3970×50×0.8mm	3810×50×0.8mm	3570×50×0.8mm	2630×50×0.6mm
电机功率: Power:	5kw	3.5kw	3.5kw	3.5kw
包装尺寸: Package Size:	2000×1130×1500mm	1900×1130×1500mm	1780×1130×1500mm	1330×1130×1200mm
毛重: Gross Weight:	890kg	850kg	810kg	580kg
净重: Net Weight:	800kg	760kg	720kg	500kg

















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