

混合毛巾(链式)绣花机

Mixed Chenille (Chain Stitch) Embroidery Machine



机器特点

- 混合绣功能: 根据色序设定, 在平绣机头和毛巾绣机头之间自动切换, 毛巾绣/链式绣自由转换, 操作简单。
- 可根据毛巾绣高度或链式绣迹粗细不同, 绣针高度可进行10个档位调整。
- 制版时设定色系和针高, 绣作时毛巾机头可根据花版设定值自动调整色位针杆高度, 无需手动设定, 操作更便捷。
- 花样刺绣完成时, 针和压布杆自动上升到特定高度, 便于换框作业。
- 毛巾下机头自动清理功能, 可定时清理环梭上的线毛, 保证绣品质量。
- 大功率伺服打环电机, 毛巾(链式)绣最高可达1000针/分钟, 大幅提升生产力。
- 电机独立剪线, 声音小速度快。
- 锁针功能, 毛巾绣起针结束时自动转换为定缝针数, 以防止绣线松脱导致疵品出现。

适用范围 Application

适用于服装, 鞋帽, 家纺, 玩具, 箱包, 工艺品等多功能刺绣。



Features

- Mixed embroidery feature: according to color sequence settings, switchable between chenille embroidery & flat embroidery, simplified operation.
- Chenille needle-height can be adjusted for 10 levels according to chenille pile-height or chainstitch thread thickness.
- Chenille head can adjust color-position and needle-height during embroidery according to the value set in pattern-making, no need manual intervene, more convenient operation.
- When the pattern embroidery is completed, the needle and presser bar automatically rise to a certain height, facilitating frame changing operations.
- Automatic bobbin-thread cleaning for chenille embroidery left hairy thread, ensures good quality embroidery work.
- With powerful looping servo motor, chenille/chainstitch embroidery max. speed can reach to 1000rpm, greatly improved productivity.
- Motorized independent thread-trimming, less noise and fast speed.
- Stitches locking: chenille embroidery starting and ending stitches will be automatically changed to numbers of stitches for locking, to prevent thread get loose and avoid defects.

Multi-functional embroidery on garment, shoes & caps, hometextile, toys, bags and luggange, artcraft, etc.

机器参数 Parameters

型号 Model	GOACE-NM-FE+CC-12-600×800-B-F9+CC9-0,VR1-ASC,IB2,AO-3P380		
工作速度 Work Speed	平绣: Max.1200RPM Flat Emb.: Max.1200RPM	针数/色数 Needles/Colors	平绣: 6色 9色 12色 15色 Flat Emb.: 6/9/12/15 Colors
	毛巾/链式: Max.1000RPM Chenille/Chain Stitch: Max.1000RPM		毛巾/链式: 6色 9色 Chenille/Chain Stitch: 6/9 Colors

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平绣针步 Stitch Length	0.1mm~12.7mm
花样读取方式 Pattern Reading	U盘或wifi USB flash drive or WiFi
平绣换色方式 Flat Emb. Color Changing	电机驱动丝杠换色 Lead Screw Drive
主轴/绣框/M轴/D轴 Main Shaft & Frame Driving & M Shaft & D Shaft	全伺服电机 Full Servo Motor
剪线方式 Thread Trimming	动态电机剪线 Dynamic Thread Trimming
存储空间 Stitches Capacity	1.3亿针 130 million
电源 Power Supply	单相220V/三相380V 1P220V/3P380V
勾线方式 Thread Hooking	电机集中勾线/电机独立勾线 Motorized Centralized Hooking/Motorized Independent Hooking

主要配置 Machine Configuration



全新电脑控制系统，15.6寸液晶触控屏，屏幕显示刷新率50ms/次，实时动态显示。
Latest model of control system, 15.6inch LCD touch screen, with refresh-rate 50ms/time, realtime dynamic display.



新式面线夹、导线管，独立走线，线道更顺畅，降低断线率。

Latest thread clamping system and guiding tubes make it go smoothly and independently without entangled, less thread breakage.



新式面线夹持器，降低断线掉线率。

New upper thread holder: Reduce the rate of thread breakage.



自动加油。按需设定流量和注油间隔时间，把油分配到各个润滑点。

Automatic oiling. Set the flow rate and oiling intervals as needed, and distribute the oil to each lubrication point.



引线LED照明。实时观测绣做情况更敞亮方便。

The lead-in LED lighting allows real-time observation of the embroidery situation, making it brighter and more convenient.

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