

再登高™

GetonAgain®

## 全自动六头十二称绒棉一体机

## Automatic Down & Fiber Integrated Filling Machine (6-head 12-scale)



### 机器特性

- 羽绒填充采用真空填充方式，不损伤羽绒，能保持羽绒原有的柔软性和弹性及手感。
- 定量准确，可选择并设定误差范围，有效保证了产品质量和控制原材料的非正常损耗。
- 操作简单方便，节省人工成本，可单独一面操作也可双面操作。
- 自动化程序高，整机采用PLC自动控制菜单操作。
- 羽绒干燥加热功能，根据羽绒湿度状况，温度可调，自动保持恒温，有效控制羽绒干燥性，提高羽绒服品质。
- 可根据客户的产品特性提供有针对性的解决方案，以彻底满足客户的需求。
- 随机搭配可以自动计算纸样充绒量的软件，生成Excel表格导入充绒机。

### Features

- Adopts vacuum filling mode, which does not damage down, and can keep down original softness, elasticity and hand feeling.
- High precision filling, can choose and set error range, ensure product quality and reduce raw material loss.
- Easy operation and save labor cost, it is available to use single station or double filling stations according to production requirement.
- Fully programmable, controlled by PLC.
- Down drying and heating function, According to the humidity of down, the temperature can be adjusted, automatically maintaining the constant temperature, effectively controlling the dryness of down, improving the quality of down jacket.
- We can provide customized solutions to meet various production requirement.
- Software that can randomly match and automatically calculate the down - filling quantity of paper patterns, generate an Excel table for import into the down - filling machine.

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### 气压要求

- 供气量: 0.9m³/min 以上。
- 气压: 不低于0.6MPa。
- 若集中供气, 要求管道距离20m以内, 管道直径不小于1寸, 若距离长, 则相应加粗管道, 否则供气量不够, 会造成出绒不稳定。
- 若独立供气, 则推荐配置7.5kW以上高压泵 (1.0MPa)。

### 使用环境要求

- 温度: 根据GBT14272-2011要求, 充绒量测试温度在20±2°C
- 湿度: 根据GBT14272-2011要求, 充绒量测试湿度在65±4%RH

### 机器参数 Parameters

推荐型号: Recommend Model	GOAFF-RM-2612	充绒/棉口: QTY of filling:	6
主机尺寸: Machine Size:	2275mm×900mm×2110mm×1	主机尺寸 (包装) : Main Body Size (Packing):	2400mm×1110mm×2450mm×1
称重箱尺寸: Weighing Box Size:	1800mm×1000mm×1000mm×2	称重箱+操作台尺寸: Weighing Box+Operating Table Size:	1960mm×800mm×1350mm×2
操作台尺寸: Operating Table Size:	1800mm×600mm×600mm×2	填充速度 (单格3克以下): 30-40格/分钟 Filling speed(Single cell ≤3g): 30-40cell/min	
净重: Net Weight:	810KG	填充范围: Filling Range:	0.1-200g
毛重: Gross Weight:	1160KG	循环数: 2次 Cycle Number: Yes	
占地面积: Area Covered:	9m²	USB 数据导入功能: 有 USB Data Import Function: Yes	
储料量: Storage Capacity:	25-40kg	羽绒干燥加热功能: 有 Down drying and heating function:	
精度等级: 95羽绒±0.1g/化纤棉±0.1g Accuracy Class: Down±0.1g/Fiber ±0.1g		电压: Voltage:	1P220/3P380
大克重分摊功能: 有 Heavy Duty Allocation Dunction: Yes		功率: Power:	5kW

### Compressed Airrequirement

- Air volume≥0.9m³/min.
- Air pressure≥0.6Mpa.
- If the air supply is centralized, the pipe should be within 20m,the diameter of the pipe should not be less than 1 inch. If the air source is far away, the pipe should be bigger accordingly. Otherwise, the air supply is not enough, which will cause filling instability.
- If the air supply is independent, it is recommended to have 7.5kW or more high-pressure air pump(1.0Mpa).

### Environment Requirement

- Temperature: Per GBT14272-2011 requirement, filling test temperature is 20±2 C
- Humidity: Per GBT14272-2011, the humidity of filling test is 65±4%RH

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