

# 多针绗缝机+包四边机生产线

# Multi-Needle Quilting Machine + 4-Side Tape Binding Machine Production Line





- 实现物料自动对正包边基准。
- Realize automatic material alignment with tape binding reference position.
- 亦是物料等待区。
- It is also material waiting area.

- 可以选择普通效率和高速裁切机。
  Ordinary efficiency and high-speed cutting machines can be selected.
- 可以用锁四边机替代裁切机
- The cutting machine can also be replaced by 4-Side Seam Sewing Machine.





## 多针绗缝机 Multi-Needle Quilting Machine

- 可按需选配多种规格多针绗缝机。
- Various specifications of multi-needle quilting machines can be selected as required.
- 生产线可以兼容其它品牌机型。
- The production line can be compatible with other brands of models.

## 自动包边机 Automatic Tape Binding Machine

- 半成品被芯自动化包边, 圆角加工工艺。
- Semi-finished quilt core automatic tape binding and corner processing technology.
- 从穿带, 折边收尾, 剪线剪带全程自动化完成。
- The whole process from threading, hemming and finishing, trimming and tape cutting is completed automatically.
- 加工质量高于人工操作,转角一致,固定尺寸处自动上标签。
- The processing quality is higher than manual operation, the corners are consistent, and the labels are automatically applied at the fixed position.

#### 适用范围

适用于加工被芯、垫类等圆角包边条工艺的产品。





# **Application**

Suitable for processing quilt cores, cushions and other products with corner tape binding process.







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### 机器特点

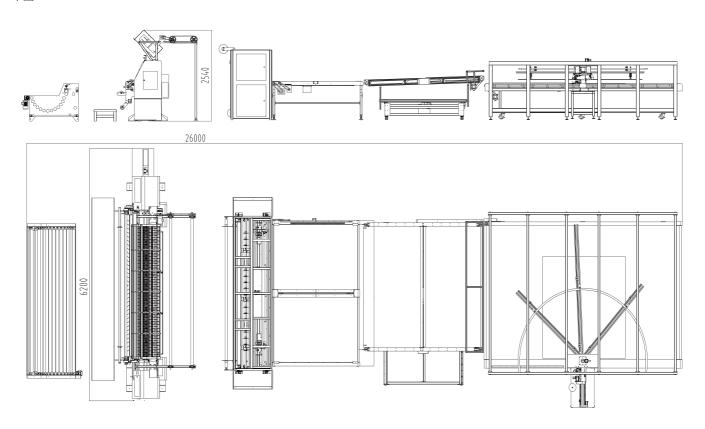
- 多针绗缝机:将原材料进行绗缝固定,锁式线迹,主要以加工被芯, 垫类为主。
- 裁切机:将绗缝好的半成品材料,进行切割处理。包括切边,定长 裁块,分条打卷等功能。
- 对正平台: 物料中转对正机构, 裁块在此平台等候进入下序, 同时 通过平移让裁块对正后续基准加工位置。
- 自动包边机:通过包边机对裁片进行包边条处理。让裁片边缘美观, 机器圆角包边工艺,切包一体,所有动作自动化完成。

#### **Features**

- Multi-needle Quilting Machine: The raw materials are quilted and fixed, lock stitches, mainly used to process quilt cores and cushions.
- Cutting Machine: Cut the quilted semi-finished materials. Including trimming, fixed-length cutting, slitting and rolling and other functions.
- Alignment Platform: material transfer alignment mechanism. The cutting block waits to enter the next sequence on this platform, and at the same time, the cutting block is aligned with the subsequent reference processing position by translation
- Automatic Tape Binding machine: The cutting piece is processed by the Tape Binding Machine. Make the edge of the cut piece beautiful, the machine rounded corner tape binding process, the cutting and tape binding are integrated, and all actions are completed automatically.

## 设备摆放示意图 Equipment Layout Diagram

单位/Unit: mm



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