

全自动四合扣机



机器特点

- 本机采用全触摸屏人机交互界面，自动送料、连冲带打装置，操作简单，节能高效，运行稳定，可调节送扣轨道适应纽扣大小。
- 采用市场电动、气动钉扣通用模具，无需专用模具，接扣模更换便捷。
- 脚踏控制送料机构，上下扣同时送料。
- 激光辅助定位，操作安全。
- 冲孔、铆合纽扣，前后直线运动确保纽扣同心。
- 钉扣速度快（转速最高可达3000rps；≥50颗/分钟），比普通人工快4-6倍。

主要参数 Parameters

型号: Model :	GOA-180-A	GOA-180-C	GOA-180-C-S
钉扣外径大小: Size of Button:	1-22mm	5-15mm	9-12mm
钉扣效率: Efficiency:	≥50 pcs/minute ≥50颗/分钟	钉扣厚度: Button Thickness:	0.1-5mm (Thickness of cap side) 0.1-5mm (扣端面厚度)
气压: Air Pressure:	0.3-0.8Mpa	电压: Voltage:	AC 220V
功率: Power:	750W	毛重: Gross Weight:	150kg
		包装尺寸: Packing Size:	950×700×1400mm (L×W×H)

Automatic Snap Button Attaching Machine

适用范围

适用于服装、皮具、鞋帽、箱包等行业的四合扣。

Application

Suitable for snap buttons in industries such as apparel, leather goods, footwear & caps, and luggage.

Features

- Machine features a full touchscreen human-machine interaction interface with automatic feeding, integrated the punching and fastening functions. Simple operation, energy-efficient & highly efficient, and stable operation. Button feeding track can be adjusted to accommodate different button sizes.
- Adopted general market available electric and pneumatic button fastening molds, no need for specialized molds. Fastening mold is easy and convenient to replace.
- Foot Pedal Controlled Feeding Mechanism: Simultaneous feeding of upper and lower buttons.
- Laser-Assisted Positioning: Ensures safe operation.
- Punching and Riveting Buttons: Forward and backward linear motion ensures button alignment and concentricity.
- High-Speed Button Fastening: With a maximum speed of 3000 rps (≥50 buttons/min), 4-6 times faster than manual operation.