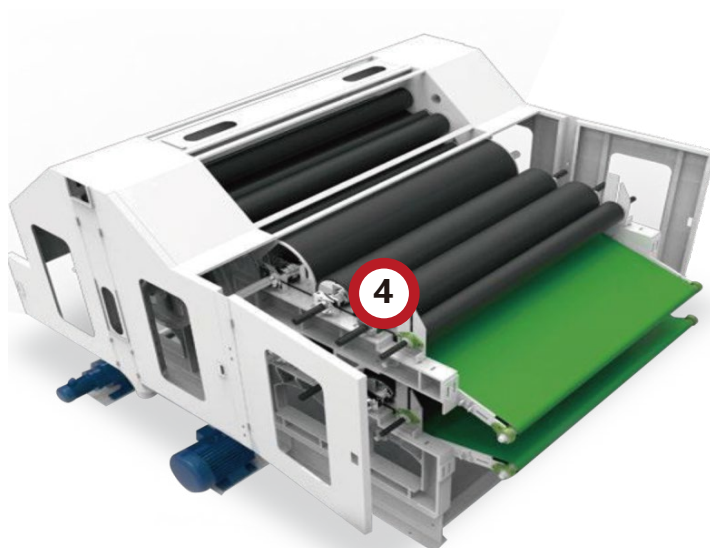


梳理机

Carding Machine



机器特点

- 将自动给棉机输入的棉梳理成网，加工成单纤维组成的定量纤维网。
- 机械主体为优质铸件（HT200），经高温去应力处理并精密加工后与型材撑挡组合而成。
- 喂入平帘为防滑皮帘，装有压棉辊，喂入均匀可靠。
- 四罗拉喂入，直径 $\phi 65\text{mm}$ ，设有金属检测功能，自停报警。
- 主锡林直径 $\phi 1230\text{mm}$ ，中道夫直径 $\phi 492\text{mm}$ 。
- 主锡林分别有、5组工作辊、剥毛辊，充分梳理，达到棉网均匀。
- 配有吸边风机，4个吸点，吸边打入专用储棉仓。
- 两侧有维护走台、护栏，防护罩用透明有机玻璃，美观大方。

Features

- Carding the fibers from feeder into webs and processing to quantitative fiber webs composed of single fiber.
- Machine main body is a high-quality casted piece (Ht200), is combined with profile support material after high temperature stress relief treatment and precision CNC finishing.
- Feeding conveyor belt is slipping-proof leather, equipped with fiber pressing rollers, made constant and reliable feeding.
- Four sets of 65mm diameter rollers feeding, with metallic detection, automatic stop and alarm function.
- Main cylinder diameter is 1230mm, and middle doffer diameter is 492mm.
- Main cylinder has 5 groups of working rollers and stripper rollers, they are fully combing to reach a evenly fiber web.
- Equipped with a suction edge fan, with 4 suction points, edge suction are driven into specific fiber storage bin.
- Maintenance walkways and guardrails on both sides, protective cover is made by transparent acrylic, nice looking and elegant.

机器参数 Parameters

锡林直径： Cylinder Diameter:	1230mm	道夫直径： Doffer Diameter:	492mm	工作辊直径： Rollers Diameter:	130mm
产量：2.5-15D一级品化纤产量：250-350kg/h（其他化纤规格另算） Output: 2.5-15D first-grade polyester fiber output: 250- 350kg/h (other fiber specifications are not included.)					
电机功率：锡林：15kW；上下道夫2.2kW；喂入0.75kW；工作辊电机1.5kW，吸边风机4kW Main Motor Power: Cylinder: 15kW, Doffers 2.2kW x2, Feeder 0.75kW Work roller: 1. 5kW, Leftovers suction blower 4kW					

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